

79007

Wednesday, January 18, 2012 12:30:11 PM

N900040100

Stop ***NS2***

20

20

Run Start *NR1*

Stop ***NR2***

Date:[illegible]

Work Order ID 79007

79007

Page 2

Wednesday, January 18, 2012 12:30:11 PM

Item ID: D2807-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Door prop
Start Date: 1/18/2012 Start Qty: 20.00 *20* Cust Item ID:
Required Date: 1/19/2012 Req'd Qty: 20.00 *20* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1-install D3671-1 as per dwg D2807								
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.00							
Quality Control									
150	Identify as per dwg & Stock Location: ST 18	0.00							
150									
Packaging	Memo	0.00							
Packaging									

SP 12/01/24 (20)

center (20)

(20x) SP 12-01-25

79007

Wednesday, January 18, 2012 12:30:11 PM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 1/18/2012 **Start Qty:** 20.00

20

Cust Item ID:

Required Date: 1/19/2012 **Req'd Qty:** 20.00

20

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00


160

QC

Memo

0.00

Quality Control

Number Stamp
12 / 1 / 26 

pl 2-01-24 (20)

Wednesday, January 18, 2012 12:30:16 PM

Page 1

79007

D2807-041

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

4.

Loc Code

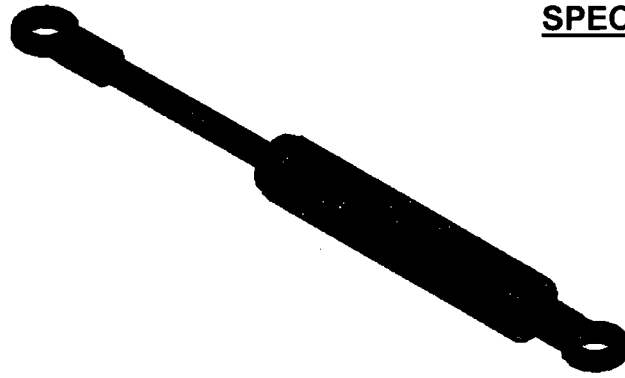
12

12

20

Gas Spring

SPECIFICATION CONTROL DRAWING



(ALTERNATE ONLY)
CRIMP 0.015-0.025 DEEP
WITH ϕ 0.375 TOOL AT
2000psi (REF), TYP TWO
SIDES PER LUG

0.24 TO CRIMP
(TYP)

D2807-5
OR
(ALTERNATE ONLY) D2807-1

AFFIX D3671-1 PLACARD
ENSURE PLACARD DOES NOT
CONCEAL ANY TEXT OR MARKINGS
ON THE GAS SPRING

(ALTERNATE ONLY) D2807-3
BOTH ENDS

ARROW POINTS OUTBOARD
D3671-1

4.88
COMPRESSED

6.46
EXTENDED

D2807-041 GAS SPRING

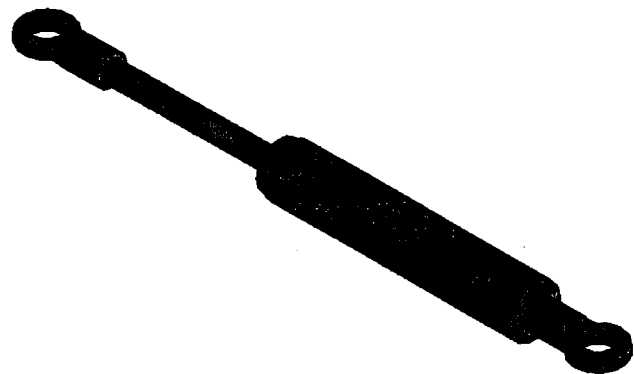
D2807-041 GAS SPRING ASSEMBLY PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D2807-041	GAS SPRING ASSEMBLY
1	D2807-5	GAS SPRING
1	D3671-1	PLACARD

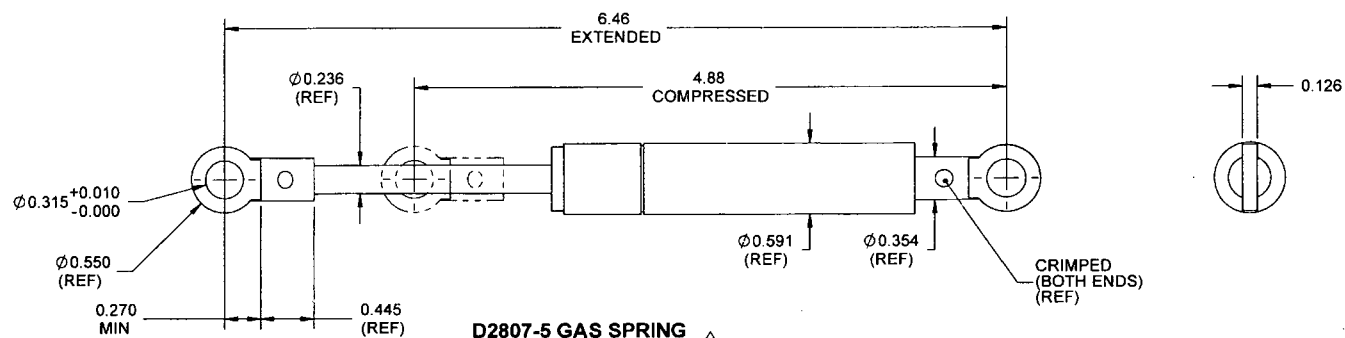
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.169 LBS
- 8) ALTERNATE PART: D2807-5 CAN BE MADE FROM ASSEMBLING D2807-1 (1) AND D2807-3 (2)
(WEIGHT: 0.176 LBS)

E	ADD D2807-5 GAS SPRING; D2807-1/-3 ASSEMBLY IS AN ALTERNATE TO D2807-5 GAS SPRING; UPDATE DIMENSIONS ON D2807-3	PH	07.12.28
D	ADDED D3671-1 PLACARD ADDED -041 ASSEMBLY UPDATED DWG	DC	07.09.27
C	CHANGE SPRING TO SS, ADD -3 LUG	CP	05.05.25
B	ADD FINISH	CP	05.03.16
A	NEW ISSUE	DS	00.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AY		
CHECKED	JE	DRAWING NO.	REV. E
MFG. APPR.	W.P.	D2807	SHEET 1 OF 3
APPROVED	W.P.	TITLE	SCALE
DE APPR.	W.P.	GAS SPRING	NTS
DATE	07.12.28	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



w/b 79007



D2807-5 GAS SPRING 

D2807-5 GAS SPRING NOTES:

- 1) POSSIBLE SUPPLIER: LIFT SUPPORT TECHNOLOGIES, SASKATOON, CANADA (P/N 6/15-164/50-115N)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.169 LBS
- 8) SPECIFICATION: SS GAS SPRING WITH END FITTINGS, ACCEPTABLE LOAD RANGE 25 LB (115 N) MIN TO 45 LB (200 N) MAX

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	LE	DRAWING NO. D2807	REV. E
MFG. APPR.		SHEET 3 OF 3	
APPROVED	MP	TITLE GAS SPRING	SCALE 4:1
DE APPR.	MP	DATE 07.12.28 <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15924**

Purchase Order Date 1/18/2012

PO Print Date 1/18/2012

Page Number 1 of 1

Order From :

VC-LST0001

LS TECHNOLOGIES INC.
314 JESSOP AVE
SASKATOON, SK S7N 1Y6
CA

Contact Name

Vendor Phone

306 683 5000

Vendor Fax

306 683 6403

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	6/15-164/50-115N	Gas Spring	1/19/2012 Yes	20.00 Each	FedEx Overnigh	\$63.9000	\$1,278.00

Special Inst: As per DWG: D2807
Rev: E
B79007

PO Total:

\$1,278.00

Change Nbr: 1

Change Date: 1/18/2012

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

314 Jessop Ave
Saskatoon, SK S7N 1Y6

Date	Invoice #
18/01/2012	8136

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

P.O. No.	Ship	Via	FOB	Project
15924	18/01/2012	Fed-Ex		

Qty	Description
20	D2807 Stainless Gas Spring (6/15-164/50-115N) Shipping Via FED EX Tracking # 793128937666



314 Jessop Ave, Saskatoon, SK, Canada S7N 1Y6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Jan 18, 2012

This is to certify that the parts listed below meets specifications as required by your order.

20 Units: D2807 Stainless Gas Spring (6/15-164/50-115N)

Country of Manufacture : Canada
Date of Manufacture : August, 2011
This product is ROHS compliant.

8/12/11/70

Purchase Order # 5924

L S Technologies Inc. Canada

A handwritten signature in black ink, appearing to be "Nolan Fehr", written over a horizontal line.

Nolan Fehr
President